



# OPERATING INSTRUCTIONS



**SZ-7524-WV**

## SZ-7524-WV

### Introduction.

#### Features :

- 2 NTC probes for cold room temp. + Evap. coil temperature.
- Range : -40.0°C to 50.0°C.
- Relay outputs : Compressor + Defrost + Evap. Fan.
- Compressor protection algorithm.
- Auto/Man defrosting facility (Time/Temp based).
- Buzzer Output

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Set point	Function: To set the cut out point of the controller.						
Press and hold SET Key for 2 seconds.	Display will change to set value & LED will flash. The set point value can now be changed by using the UP/DOWN keys. After setting the desired value, press the set key and you will see " _ _ " which confirms that the set point has been stored in memory.						
<b>rS = 0</b>							
<table border="1"> <thead> <tr> <th>Min</th> <th>Max</th> <th>Fac.</th> </tr> </thead> <tbody> <tr> <td>P3+0.5</td> <td>P2-0.5</td> <td>0.0°C</td> </tr> </tbody> </table>		Min	Max	Fac.	P3+0.5	P2-0.5	0.0°C
Min		Max	Fac.				
P3+0.5	P2-0.5	0.0°C					
<b>rS = 1</b>							
<table border="1"> <thead> <tr> <th>Min</th> <th>Max</th> <th>Fac.</th> </tr> </thead> <tbody> <tr> <td>P3+1</td> <td>P2-1</td> <td>0°C</td> </tr> </tbody> </table>	Min	Max	Fac.	P3+1	P2-1	0°C	
Min	Max	Fac.					
P3+1	P2-1	0°C					
<b>SET</b>							

3

To set other parameters.	
Press and hold DOWN(prg) Key for 2 seconds.	Display will show 'P2' flash. To go to other parameters, use up / down keys.
	
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<b>P2 Parameter</b>	Function: To set maximum allowable high temperature limit & alarm.		
To change the P2 parameter, press the set key.	Use UP/DOWN keys to set desired Value. Once set at a particular value, this will not allow the set point to go above this value and below P3 setting.		
<b>rS = 0</b>			
Min	Max	Fac.	<b>Example:</b> Setting this parameter at 25.0 °C will not allow the set point to go above 25.0°C. Also, if the temperature reaches 25.0°C, the display will show Ht.
SP+0.5	50.0°C	50.0°C	
<b>rS = 1</b>			
Min	Max	Fac.	
SP+1	50°C	50°C	
<b>Ht</b> (Message on Display)			
5			

<b>P3 Parameter</b>	Function: To set minimum allowable low temperature limit and alarm.		
To change the P3 parameter, press the set key.	Use UP/DOWN keys to set desired value. Once set at a particular value, this will not allow the set point to go below this value and above P2 setting.		
<b>rS = 0</b>			
Min	Max	Fac.	<b>Example:</b> Setting this parameter at -30.0°C will not allow the set point to go below -30.0 °C. Also, if the temperature reaches -30.0°C, the display will show Lt(Low Temp) indicating that the temperature has gone below the value in this parameter and at this point the buzzer will come on.
-40.0°C	SP-0.5	-40.0°C	
<b>rS = 1</b>			
Min	Max	Fac.	
-40°C	SP-1	-40°C	
<b>Lt</b> (Message on Display)			
6			

<b>P4 Parameter</b>	Function: To set the differential.		
To change the P4 parameter, press the set key.	Use UP/DOWN keys to set desired value. Differential between cut out and cut in temperature can be set between 1°C to 20°C.		
<b>rS = 0</b>			
Min	Max	Fac.	<b>Example:</b> If the set point is set at 10.0°C and differential is set at 2.0°C, then when the system reaches 10.0°C, the comp. relay will cutout. Since the differential is 2.0°C, the comp. Relay will cutin at 12.0°C.(10.0°C + 2.0°C)
0.5°C	20.0°C	2.0°C	
<b>rS = 1</b>			
Min	Max	Fac.	
1°C	20°C	2°C	
7			

<b>P5 Parameter</b>	Function: To set probe calibration.		
To change the P5 parameter, press the set key.	Use UP/DOWN keys to set desired value. In time it may be possible that the display may be offset by a degree or so. To compensate for this error, you may need to add or minus the degrees required to achieve the correct temperature.		
<b>rS = 0</b>			
Min	Max	Fac.	<b>Example :</b> The temperature on the display is 28°C, whereas the actual temperature is 30°C. You will need to set the P5 mode to 2, which means that once out of the programming parameter, the display will show the temperature 30°C (28°C + 2°C).
-10.0°C	10.0°C	0.0°C	
<b>rS = 1</b>			
Min	Max	Fac.	
-10°C	10°C	0°C	
8			

<b>P6 Parameter</b>	Function: To set time delay between relay restart time.		
To change the P6 parameter, press the set key.	Use UP/DOWN keys to set desired value. This parameter is used to protect the compressor from restarting in a short period of time and can be set between 0 to 20 minutes.		
<b>rS = 0</b>			
Min	Max	Fac.	<b>Example:</b> If this parameter is set at 3 minutes, the relay will cut off at the set temperature, but will not restart for a minimum of 3 minutes, even if the differential is achieved earlier. This parameter is good to protect the life of the compressor or even in applications where the probe is placed at places where there are sudden & short in temperature like above a cold room door.
0 Min	20Min	3 Min	
9			

<b>P7 Parameter</b>			Function : To set drip time for defrost water to drain out.
To change the P7 parameter, press the set key.			Use UP/DOWN keys to get desired value. This is the time for which the fan, compressor, heater will stay off so that the defrost water can drip & drain out.
Min	Max	Fac.	
0 Min	99Min	1 Min	

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<b>P8 Parameter</b>			Function: To set compressor relay status on room probe failure.
To change the P8 parameter, press the set key.			Use UP/DOWN keys to set desired value. When set to 0 = Comp status is ON. 1 = Comp performs a duty cycle 10 minutes ON and 4 minutes OFF. 2 = Comp status is OFF.
Min	Max	Fac.	
0	2	1	

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<b>P9 Parameter</b>			Function: To set power on defrost delay.
To change the P9 parameter, press the set key.			Use UP/DOWN keys to set desired value.
Min	Max	Fac.	<b>Example</b> : If P9 parameter is 30 mins then at power after 30 mins defrosting will take place once.
0 Min	99 Min	30 Min	

12

<b>L1 Parameter</b>			Function: Evap. fan stop temp (Coil).
To change the L1 parameter, press the set key.			Use UP/DOWN keys to set desired value. This setting is used to limit the max temperature beyond which the Evap. fan will cut off.
<b>rS = 0</b>			
Min	Max	Fac.	
-40.0°C	50.0°C	2.0°C	
<b>rS = 1</b>			
Min	Max	Fac.	
-40°C	50°C	2°C	

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<b>L2 Parameter</b>			Function: To set time delay between Evap. fan relay restart time
To change the L2 parameter, press the set key.			Use UP/DOWN keys to set desired value. If for example this is set at 3 minutes, the Evap. Fan relay will cutoff at the temp. set by L1 parameter but the fan will not come on for a minimum of 3 minutes even if L4 is achieved earlier.
Min	Max	Fac.	
0 Min	20 Min	1 Min	

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<b>L3 Parameter</b>			Function: Fan operation when compressor is off.
To change the L3 parameter, press the set key.			Use UP/DOWN keys to set desired value. 0 = Evap. Fan is off when comp. is off. 1 = Evap. Fan will stay on when compressor is off.
Min	Max	Fac.	
0	1	1	

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<b>L4 Parameter</b>			Function : Evap. Fan differential (hysteresis)
To change the L4 parameter, press the set key. <b>rS = 0</b>			Use UP/DOWN keys to get desired value.
Min	Max	Fac.	
0.5°C	20.0°C	2.0°C	<b>Example:</b> If L1 parameter is set to 2.0°C, and the L4 is set to 2.0°C, then Evap. fan will cut off at 2.0°C and restart only at 0.0°C
<b>rS = 1</b>			
Min	Max	Fac.	
1°C	20°C	2°C	

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<b>L5 Parameter</b>			Function: To set probe 2 offset calibration (Evap. fan coil probe).
To change the L5 parameter, press the set key. <b>rS = 0</b>			Use UP/DOWN keys to set desired value. In time it may be possible that the temp. on the display may be offset by a degree or so. To compensate for this error, you may need to add or minus the degrees required to achieve the correct temperature. Setting value is from -10.0°C to 10.0°C
Min	Max	Fac.	
-10.0°C	10.0°C	0.0°C	
<b>rS = 1</b>			
Min	Max	Fac.	
-10°C	10°C	0°C	

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<b>L6 Parameter</b>			Function: Evap. fan status during defrost.
To change the L6 parameter, press the set key.			Use UP/DOWN keys to set desired value. 1 = Evap. fan will stay off during defrost 0 = Evap. fan will stay on during defrost.
Min	Max	Fac.	
0	1	1	

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<b>E1 Parameter</b>			Function: To set type of defrost.
To change the E1 parameter, press the set key.			Use UP/DOWN keys to set desired value. 0 = Heater defrost in which case compressor is off. 1 = Hot gas defrost where compressor is on.
Min	Max	Fac.	
0	1	0	

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<b>E2 Parameter</b>			Function: To set type of computation for defrost time.
To change the E2 parameter, press the set key.			Use UP/DOWN keys to set desired value. 0 = Total of real time. For example if the unit goes into defrost at this moment, the calculation of time will start at that movement. 1 = Sum of total compressor operating times. This means that for time calculation, the unit will add the total time the compressor has been in an ON mode. SZ-7524-P keeps a record of the hours worked +/- half hour incase of a power failure. Eg. If E3 is set to 6 hrs and 3½ hrs have passed after unit has started and power fails, then defrost cycle will start after 2½ hours when power resumes.
Min	Max	Fac.	
0	1	0	

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<b>E3 Parameter</b>			Function: To set Defrost frequency.
To change the E3 parameter, press the set key.			Use UP/DOWN keys to set desired value. This is the amount of time between two defrost cycles.
Min	Max	Fac.	
1Hrs	31Hrs	6Hrs	

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<b>E4 Parameter</b>			Function: To set maximum Defrost duration.
To change the E4 parameter, press the set key.			Use UP/DOWN keys to set desired value. This is the maximum amount of time allowed for a defrost. If set to 0, there will be no defrost cycle.
Min	Max	Fac.	
0Min	99Min	30Min	

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<b>E5 Parameter</b>			Function: Defrost stop temperature (Evap. coil probe)
To change the E5 parameter, press the set key.			Use UP/DOWN keys to set desired value.  This is the maximum temperature allowable at which the defrost process will stop.
<b>rS = 0</b>			<b>Defrost will stop according to E4 &amp; E5 parameter, whichever is achieved earlier.</b>
Min	Max	Fac.	
-40.0°C	50.0°C	8.0°C	
<b>rS = 1</b>			
Min	Max	Fac.	
-40°C	50°C	8°C	

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<b>E8 Parameter</b>			Function: Defrost duration during Coil probe failure (Only manual).
To change the E8 parameter, press the set key.			Use UP/DOWN keys to set desired value.
Min	Max	Fac.	<b>Example:</b> If this is set to 5 min, then manual defrost for 5 min will take place during Coil probe fail.
1Min	10Min	5Min	

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<b>AL Parameter</b>			Function: Power on time delay for Alarm.
To change the AL parameter, press the set key.			Use UP/DOWN keys to set desired value.
Min	Max	Fac.	<b>Example :</b> If you set this parameter to 20, once the power is switched on, the alarm will not activate for 20 minutes after the power is switched on. This is most useful to avoid the nuisance alarms when the ambients are high when the machine is switched on after a long time.
0Min	99Min	30Min	

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<b>FS Parameter</b>			Function: Revert to factory set parameter
To change the FS parameter, press the set key.			1 = Revert factory set parameter Useful to debug setting related problems.
Min	Max	Fac.	
0	1	0	

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<b>LP Parameter</b>			Function: To lock keypad.
To change the LP parameter, press the set key.			Use UP/DOWN keys to set desired value. This parameter can lock the keypad so that tampering is not possible by by-standers. 1 = Activates keypad lock. 0 = De-activates keypad lock. On activation, all the parameters can only be viewed. but not modified.
Min	Max	Fac.	
0	1	0	

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<b>rS Parameter</b>	Function: To change the resolution.	
To change the rS parameter, press the set key.	Use UP/DOWN keys to set desired value. This parameter when set to 0, it will take all parameter in 0.1°C resolution. This parameter when set to 1, it will take all parameter in 1°C resolution.  <b>Note</b> : Temperature and parameter will also change accordingly.	
Min	Max	Fac.
0	1	0

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<b>EP Parameter</b>	Function : To end programming.
To end programming press the SET key.	Once the SET key is pressed, the control goes into the normal mode and displays the temperature and all setting are recorded.

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### Key Introduction

	UP Key	To view a coil temp. UP key.
	Down Key	Down & Program key.
	Mute Key	This key will mute the buzzer.
	Manual defrost SZ-7524-P	This key will start a manual defrost cycle if pressed for 2 sec. Press again for 2 seconds it will come out of defrost mode and STOP defrost cycle.  If E4 parameter is set to 0, or Coil temp. is greater than defrost stop temp. this key will remain inactive.
	Set Key	Set Key

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### Operating messages and Icon status

Message	Description	Parameter
Ht	Temperature above the maximum limit of the set point.	P2
Lt	Temperature below the minimum limit of the set point.	P3
PP	Probe short circuit, circuit open or without probe, or temperature > 50.0°C or < -40.0°C	
* On/Off	Compressor Relay On/Off.	SP, P4, P6
Flashing	Alarm (Ht, Lt, PP)	
On	Defrosting in progress	E3, E4, E5
On/Off	Evap. fan Relay on/off	L1, L4
Flashing	Comp. Relay in Timedelay	P6
Flashing	Evap. Fan Relay in Timedelay	L2
	Keyboard locked/unlocked.	LP

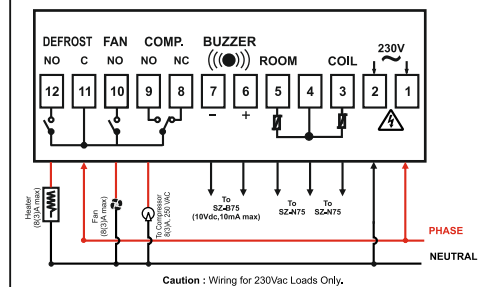
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### TECHNICAL DATA

<b>Housing</b>	: White ABS Plastic.
<b>Front Lens</b>	: Polycarbonate plastic.
<b>Dimensions</b>	: Front - 80 x 126 mm,
<b>Mounting</b>	: Wall Mount
<b>Connection</b>	: Screw terminal blocks. ≤ 2.5sq mm one wire/terminal only.
<b>Display</b>	: 3X14.2 MM (0.56")LED.
<b>Data storage</b>	: Non-volatile EEPROM memory
<b>Power input</b>	: 230Vac +/-15%, 50-60Hz, Others on request.
<b>Operating temp.</b>	: 5°C to 50°C(non-condensing).
<b>Storage temp</b>	: -20°C to 70°C(non-condensing).
<b>Output</b>	: 3 SPDT relay, 8(3)A, 250Vac.
<b>Input</b>	: NTC probe, SZ-N75.
<b>Range</b>	: -40.0°C to 50.0°C
<b>Resolution</b>	: 1°C / 0.1°C.
<b>Accuracy</b>	: +/- 1°C.
<b>Probe tolerance at 25°C</b>	: +/- 0.3°C.
<b>Alarm (Buzzer)</b>	: SZ-B75. 10V,10mA.

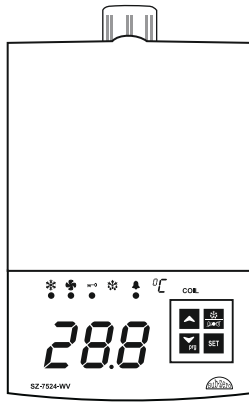
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### SUGGESTED WIRING DIAGRAM SZ-7524-WV



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**FRONT VIEW**



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**Installation :** Fixing and dimensions of panel models:

To fix the unit, slide the fastener ① through the guides ② as per the position shown in the figure. Move the fastener in the direction of the arrow, pressing tab ③ it permits to move the fastener in the opposite direction of the arrow. Once the controller has been connected, they should be covered with the lid.④ Silicon sealant should be applied along the perimeter of the panel cut out or a rubber 'O' ring supplied before the unit is fitted to increase protection against water seepage.

**Controller :** Controller should be installed in a place protected by vibration, water and corrosive gasses and where ambient temperature does not exceed the values specified in the technical data.

**Probe :** To give a correct reading, the probe must be installed in a place protected from thermal influences, which may affect the temperature to be controlled.

**CAUTION**

**WIRING:** The probe and its corresponding wires should never be installed in a conduit next to control or power supply lines. The electrical wiring should be done as shown in the diagram. The power supply circuit should be connected to a protection switch.

**WARNING:** Improper wiring may cause irreparable damage and personal injury. Kindly ensure that wiring is done by qualified personnel only.

**Maintenance:** Cleaning: Clean the surface of the controller with a soft moist cloth. Do not use abrasive detergents, petrol, alcohol or solvents.

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**OUR OTHER PRODUCTS**



INDIA

- Cold Room Controller
- Chiller Controller
- Two Compressors Controller
- Heating Controller
- Humidity Controller
- Pressure Controller



- Ball Valves
- Globe Valves
- Hand Valves
- Flow Switches
- Solenoid Valves